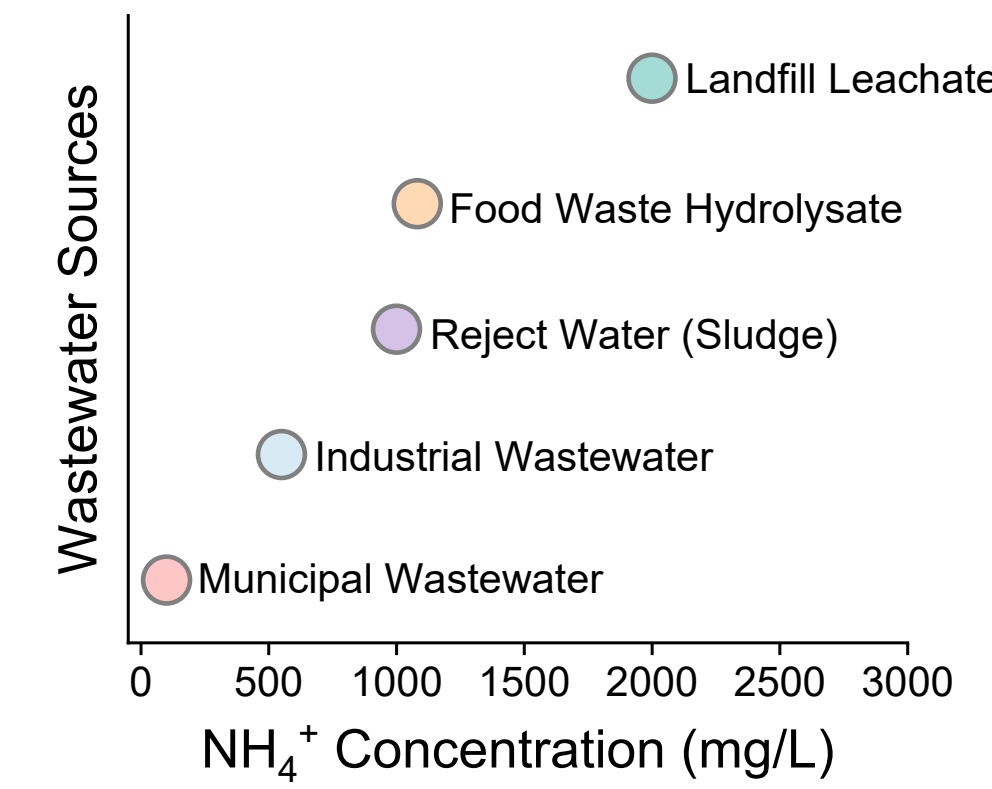
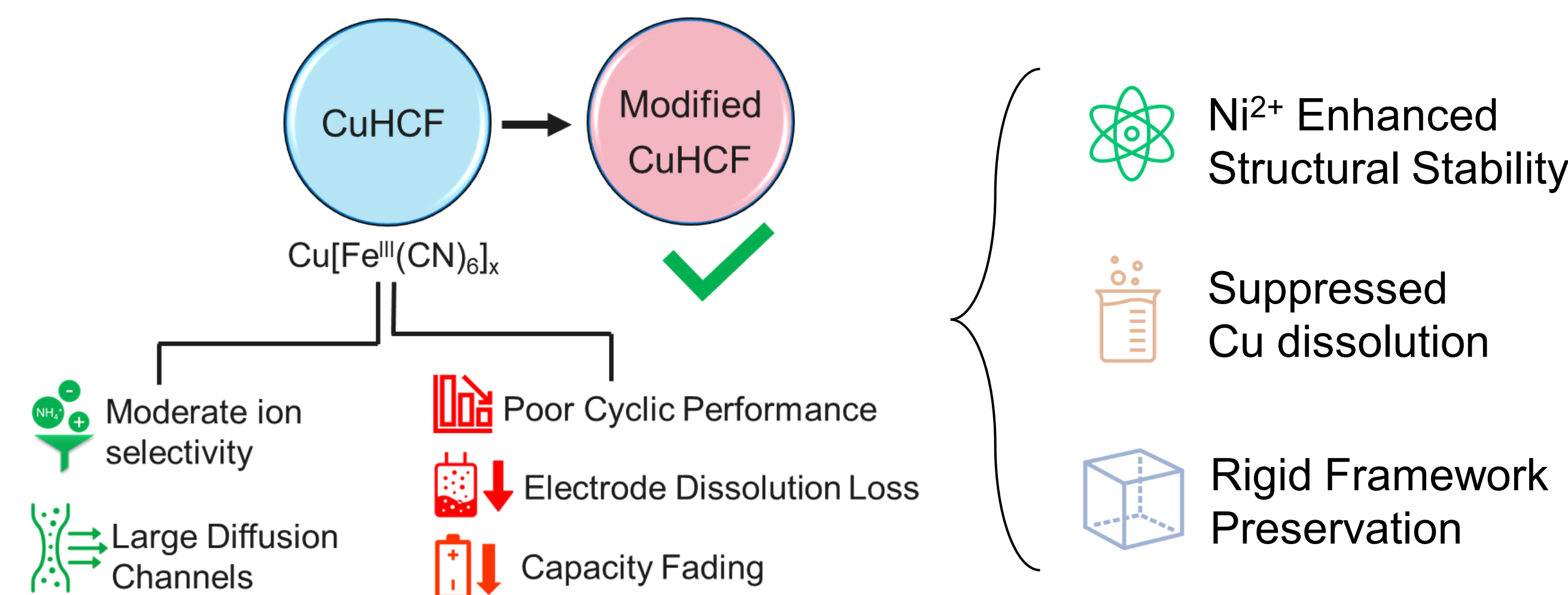


## Motivation

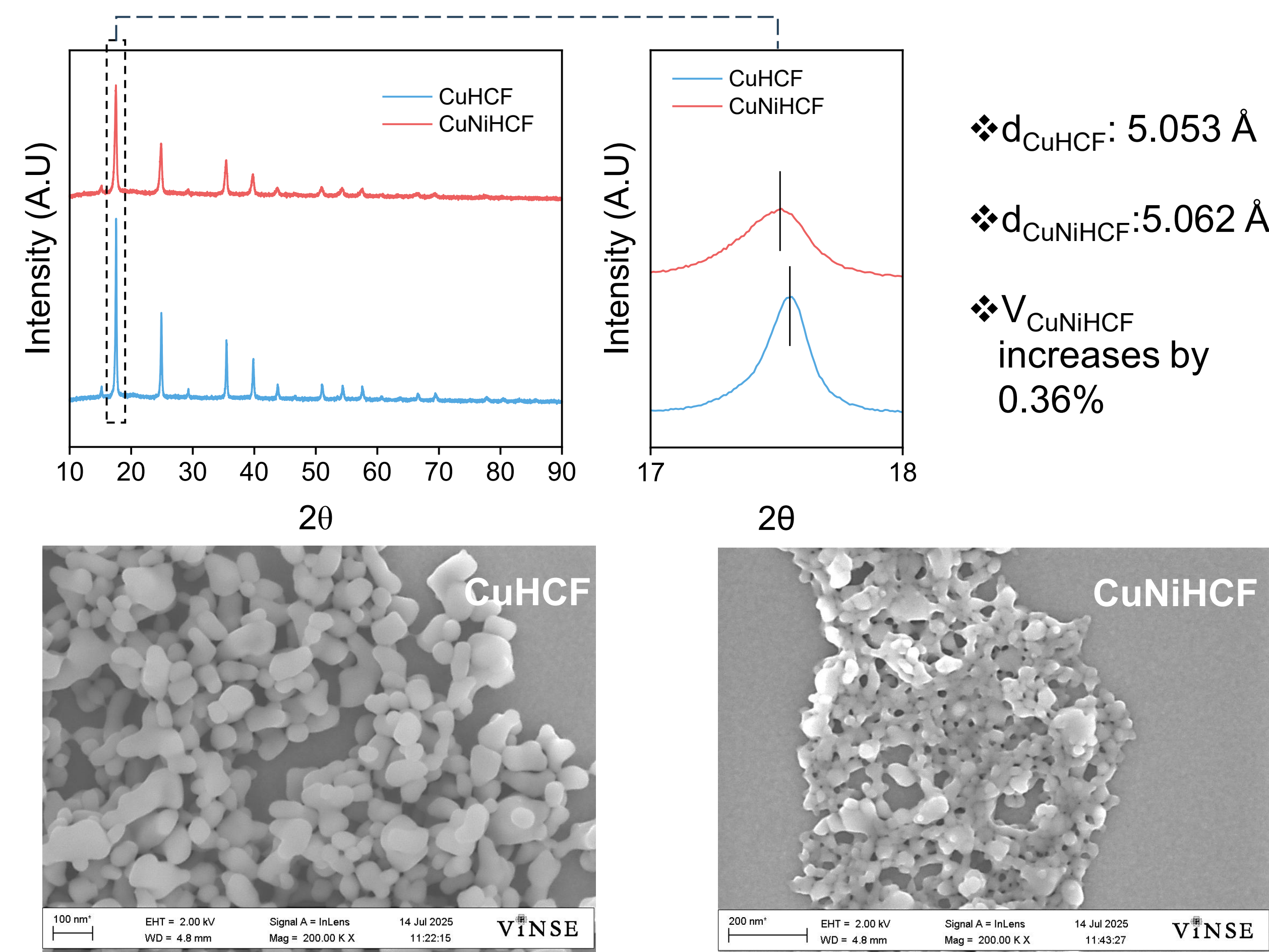
- Aquatic Ecosystem Impact:** Wastewater (WW) contains 100–2000 mg/L of  $\text{NH}_4^+$ .
- Resource Recovery Potential:** ~13.4% of total N-fertilizer consumption worldwide.
- Carbon Emission Reduction:** H-B process generates ~2.8 tons of  $\text{CO}_2$ /ton of  $\text{NH}_3$ .



## Hypothesis

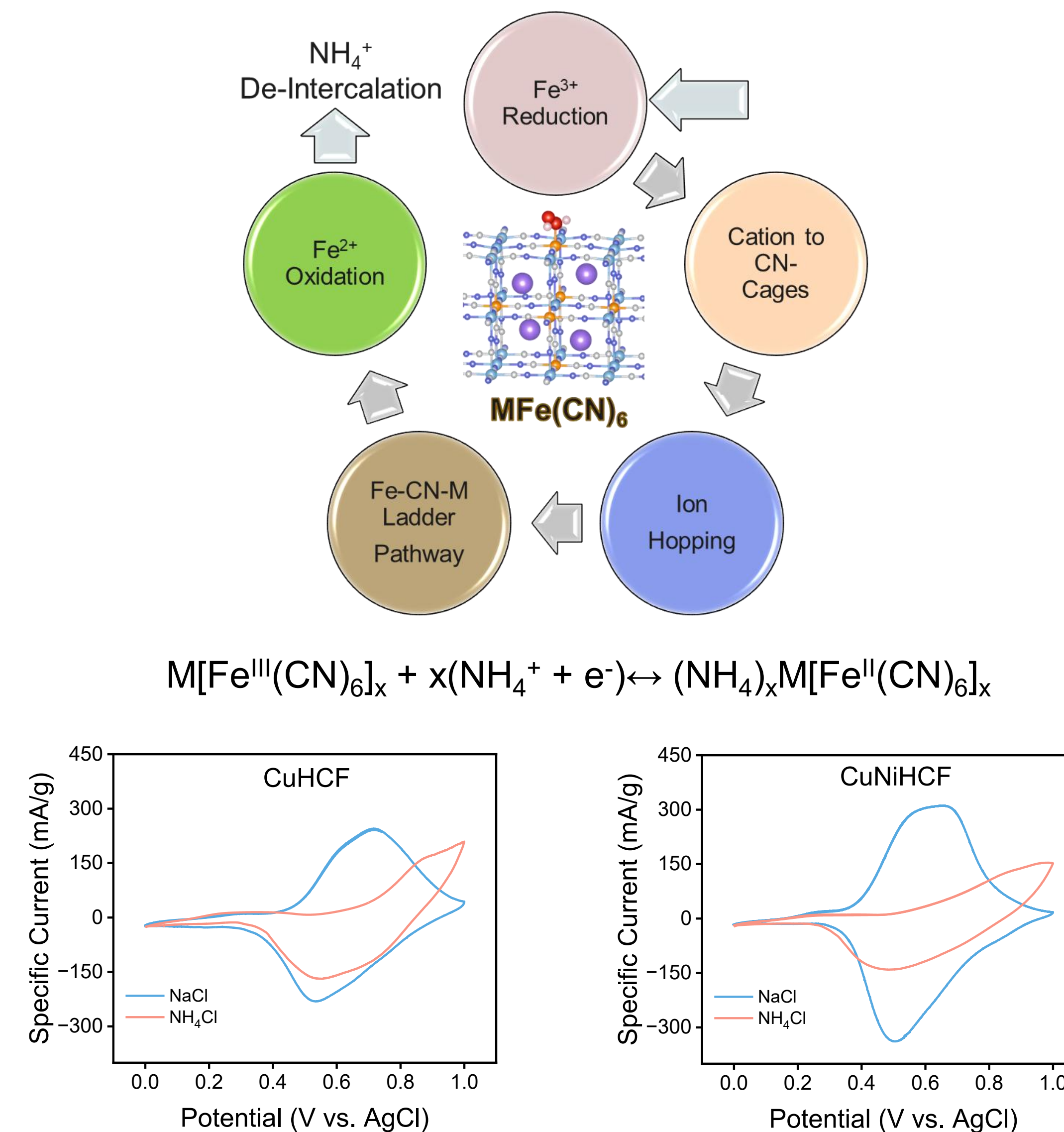


## Characterization

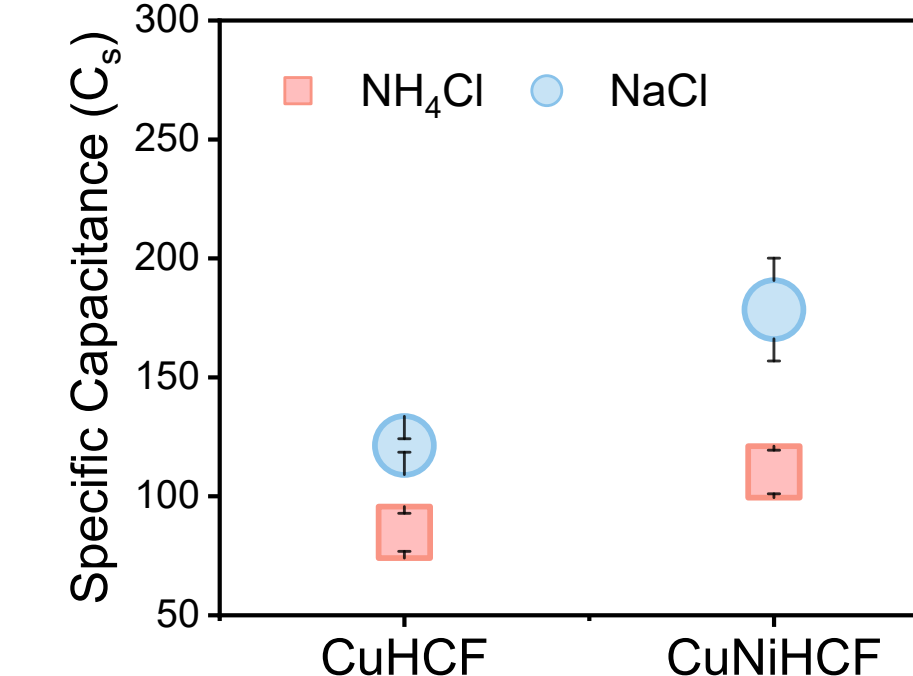


- Pristine CuHCF exhibits relatively uniform polyhedral particles ranging from 70-100 nanometers.
- The incorporation of Ni<sup>2+</sup> in CuNiHCF produces a shift toward smaller particle sizes with increased agglomeration. This transformation occurs because metal incorporation fundamentally alters the nucleation and growth kinetics.

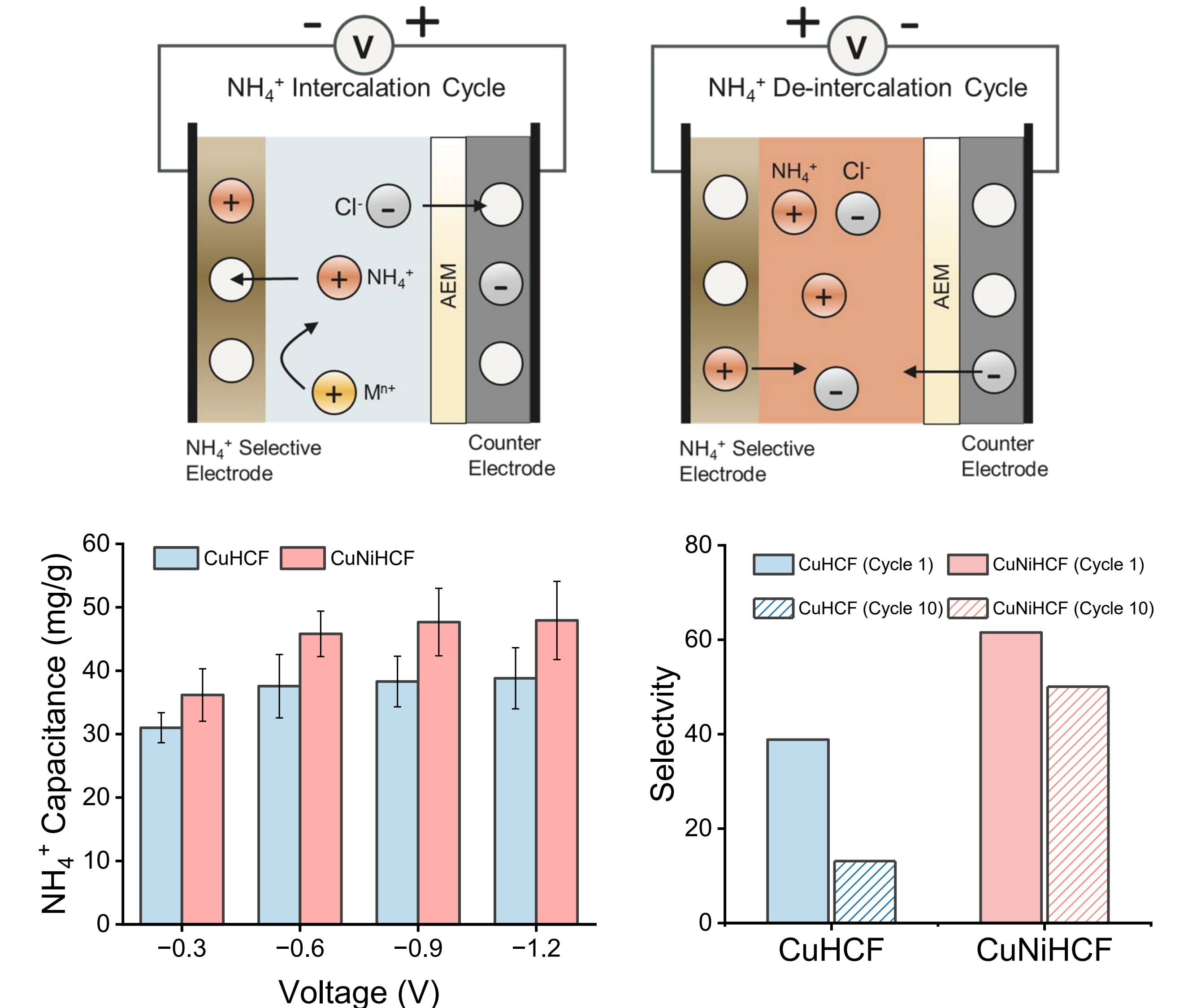
## Intercalation Mechanism



Intercalating Ions	$\text{NH}_4^+$	$\text{Na}^+$
Hydrated Radius (Å)	3.31	3.58
De-Hydration Energy (KJ/mol)	307	409
Intercalation Potential (V vs. AgCl)	CuHCF	0.54
	CuNiHCF	0.47

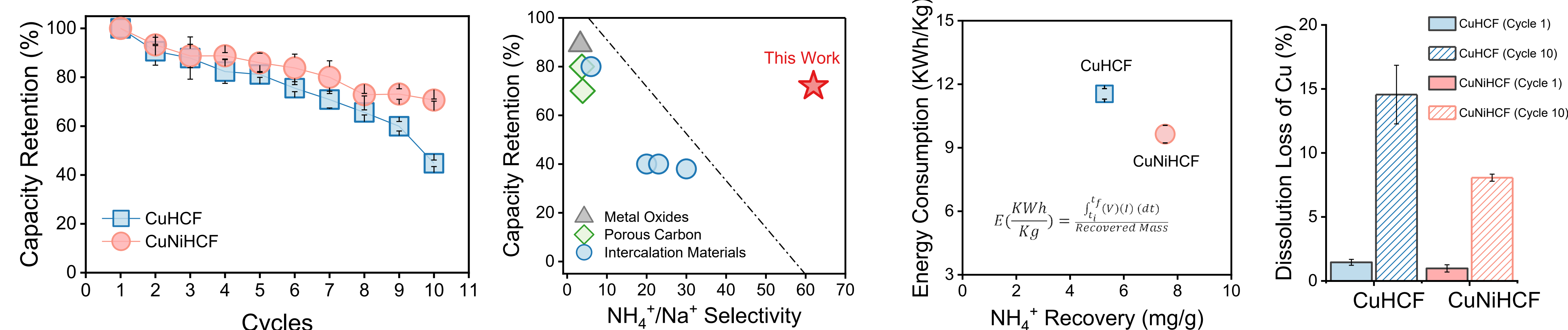


## Performance: Operation, Capacity, and Selectivity



- $\text{NH}_4^+$  capacitance shows voltage-dependent capacitance, with CuNiHCF outperforming pristine CuHCF across all voltages tested. Optimum -0.9 V.
- CuNiHCF outperformed the pristine CuHCF in terms of selectivity. In the first cycle, CuNiHCF demonstrates a 63% improvement in  $\text{NH}_4^+$ /Na<sup>+</sup> selectivity.
- After 10 cycles, CuNiHCF retains 81% of its initial selectivity. In stark contrast, CuHCF's selectivity retains only 32% of its original selectivity.

## Performance: Stability



## Conclusion

- We investigated the incorporation of Ni<sup>2+</sup> into the CuHCF framework for  $\text{NH}_4^+$  ion recovery from wastewater.
- Ni-modified electrodes outperformed the pristine ones in terms of capacitance, selectivity, and stability.
- Ni-modification solves the problem of Cu leaching and reduces energy consumption.
- Our proposed electrode outperforms in  $\text{NH}_4^+$  recovery compared to other electrodes used in the literature.