NAME

Email  Telephone

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OPERATIONS 🞄 LOGISTICS 🞄 GENERAL MANAGEMENT

**Director of Operations** with over 13 years of leadership experience in manufacturing and operations. Managed multiple locations simultaneously. Expertise in launching new operations, program management, logistics, materials management, automation implementation, Six Sigma, and lean manufacturing. ***MBA degree.*** Skilled in:

* P&L Management
* Budgeting & Forecasting
* Supply Chain Management
* Capital Project Analysis
* Program Management
* HR Management

## Six Sigma | Lean Manufacturing

* Traffic Management

## PROFESSIONAL EXPERIENCE

**Manufacturing Company**, Nashville, TN **2014 to Present**

## *Automotive components supplier of steel forgings and aluminum die-castings with $60 MM annual revenue and 200+ employees.*

## *Director of Operations*

## Recruited to company to direct plant operations for two locations simultaneously. Charged with implementing operational improvements and supervise management team of 15. Report to CEO.

* Implemented lean manufacturing systems and improved overall equipment efficiency (from 60% to 80%).
* Initiated a robust production planning system that connected the entire value stream to remove constraints, reduce inventory, and improve on time delivery (> 98%).
* Guided multiple successful Six Sigma projects to provide operational savings that exceeded $1 MM.
* Created and implemented a statistical process control program (First Time Through improvement of 30%).
* Implemented inventory control systems (reduction of raw inventories from $7 MM to $4 MM).
* Customer Service and delivery performance (delivery performance from 66% to an average 98%).
* Implemented a focused safety and training program with a high level of employee participation.
* Managed five major program launches and two plant consolidations successfully to streamline operations in the division.

## Brake Company, Inc., Lebanon, TN 2009 - 2014

## *Automotive supplier of brake systems for the heavy vehicle industry. Plant grew from start-up to $80 MM in sales and approximately 200 employees.*

##

## *Manager, Supply Chain and Production Control*

## Managed all materials planning, production control, and supply chain management activities; established a materials management system.

* Reduced inventory by instituting and inventory control “pull” system. Inventory reduction from $4 MM to $2 MM.
* Implemented a line-sequencing program to provide improved customer service and delivery. On time performance exceeded 98%.
* Reduced premium freight instances by 35% through lean manufacturing project conducted with a supplier.
* Reduced normal freight cost by 15% through routing modifications. Introduced milk runs, consolidated routes, and changed packaging designs to increase truck density.

EDUCATION AND CERTIFICATION

MBA, **Vanderbilt University, Owen Graduate School of Management**, Nashville, TN

*Beta Gamma Sigma Honor Society*

BS, *magna cum laude,* Business Administration, **University of Kentucky**, Lexington, KY

**Lean Manufacturing Certificate Program**, University of Kentucky, Lexington, KY