**Supply Chain**

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**SUPPLY CHAIN | PROCESS IMPROVEMENT | PROJECT MANAGEMENT**

Supply Chain, Operations, and Project Management Professional with a proven track record of improving processes, cutting costs, and driving change. Multi-industry domestic and international experience, hands-on approach combined with management theory in both corporate and divisional settings; *MBA, Finance and Operations* and *BE, Chemical Engineering,* Vanderbilt University. Expertise includes:

* Supply Chain
* Sales & Operations Planning
* Team Leadership
* Financial Analysis
* Lean Manufacturing
* Process Improvement
* Planning & Forecasting
* Inventory Management
* Global Project Management
* Customer Service
* Multi-site Operations
* Operations Analysis

**PROFESSIONAL EXPERIENCE**

**INDUSTRIAL GROUP, INC.,** Nashville, TN **2013 to Present**

*Leading global manufacturer of engineered products.*

***Supply Chain Manager***

Led group that planned inventory and production for six global business units. Directed Sales and Operations Planning process to improve demand management, forecast accuracy, and supply capacity. Successfully coordinated customer orders and inventory levels through a multi-machine department relocation.

* Restructured Planning and Scheduling group to reduce costs by 17%
* Reduced inventory nearly 15% while improving product mix levels
* Increased delivery performance 5% through root cause analysis and improved forecast management
* Led and participated in Kaizen events that reduced shipping errors, improved set-up times, and streamlined manufacturing operations.

**GLENMORE GLOBAL,**Owensboro, KY **2011 to 2012**

*Producer and seller of premium spirits.*

***Operational Finance Consultant***

Recruited to company to develop and lead LEAN manufacturing implementation and reporting for bottling and distilling operations at Owensboro and Hartford, KY locations. Tracked, analyzed, and improved reporting for three major capital projects totaling $25 million.

**AIR FILTRATION PRODUCTS, Inc.,** Lexington, KY **2007 to 2011**

*$300 MM manufacturer and distributer of air filtration products for a variety of industries.*

***Senior Director, Manufacturing and Planning (2010 to 2011)***

Oversaw daily operations at five manufacturing facilities across the U.S. Collaborated with all plant employees to develop and implement operational strategies, productivity improvements, waste reductions, and propagate best practices across sites. Led team that produced products representing 55% of total company revenue of $145 million. Managed relationship with largest customer during new product roll out.

* Reduced indirect labor costs by 15% over two years through warehouse optimizations and elimination of intra-company transfer
* Standardized reporting across all locations to identify operational efficiencies and pinpoint major process deficiencies resulting in a throughput gain of 10%
* Drove 40% increase in largest customer revenue across three facilities through improved deliveries compared to prior supplier
* Closed and consolidated three facilities resulting in $1 million in annual savings
* Improved on-time deliveries from 85% to 97% by analyzing warehouse capabilities and implementing cross-training techniques with direct and indirect labor force

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***Director, Sales and Operations Planning (2007 to 2010)***

Analyzed and established appropriate inventory levels and forecasts to meet customer expectations and executive management’s financial goals and objectives. Actively managed key customer relationships through closure and consolidation of four facilities.

* Created and implemented Sales and Operations Planning process to coordinate supply and demand across 13 manufacturing sites of a $145 million division
* Regionalized customer supply sites across company saving $1.2M in internal and external freight costs
* Decreased required inventory by 20% across all sites while improving customer deliveries

***Operations Analyst (2005 to 2007)***

Analyzed all capital budget requests greater than $25 million from 12 divisions to ensure all projects improved cash flows or fit with overall corporate strategies.

* Coordinated standardization of a company-wide cost reduction program across divisions, including defining savings targets and process for measuring progress.
* Analyzed operations and key performance indicators across divisions and suggested improvements to CEO and CFO.

**REFLECTIVE GLASS, INC,** Lafayette, LA**2001 to 2003**

*Largest reflective glass striping facility worldwide.*

***Plant Engineer/Process Manager (2003)***

Promoted to create, track, and delegate $1.5 million plant capital projects budget

* Implemented instrumentation and programmable logic controllers to mesh with process communication network and improve plant productivity
* Converted major material streams from mechanically driven to pneumatic reducing downtime and maintenance costs by 30%

***Process Manager (2001-2002)***

Directed daily operations of production department with 30 union employees. As Automation Team Leader, worked with maintenance, environmental health and safety, packaging, consultants, and executive management to define and fully automate facility. Trained hourly employees on statistical methods and basic computer operation.

* Reduced shift manpower from seven to four through automation of testing procedures and leveraging positions leading to $150,000 in total annual labor costs
* Collaborated with European operations to proliferate best practices

**CALCIUM CARBONATE SPECIALTY MINERALS, INC** New Iberia, LA **1997 to 2001**

*$1 billion calcium carbonate processing plants.*

***Process Engineer***

Scheduled and performed the commissioning and start-up of seven precipitated calcium carbonate (PCC) plants and expansions in North America, South America, and Europe.

* Coordinated with multifunctional business teams to develop and implement full-scale production facilities for two new product lines in the United States, Germany, and Brazil.

**EDUCATION AND TRAINING**

*MBA,* **Vanderbilt University, Owen Graduate School of Management**, Nashville, TN

Concentration: Finance and Operations Management

*B.E., Chemical Engineering***, Vanderbilt University,**Nashville, TN

**The Wharton School, University of Pennsylvania** Philadelphia, PA; *Business Certificate Program*

**Lean Manufacturing,** Certificates earned at multiple organizations